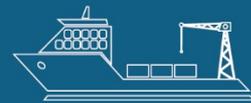
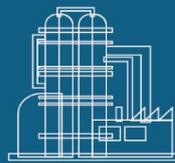




GAL-IV Ltd



INDUSTRIAL PIPER FITTER JOB DESCRIPTION

Title

Piper Fitter job description

Description

An Industrial Pipe Fitter will assemble, layout, install and maintain pipe systems.

Responsibilities (other duties may be assigned)

- ✓ Read blueprints, isometric and specification to determine the scope of work: locations, quantities, and
- ✓ material specs.
- ✓ Selects type and size of pipe, and related materials and equipment according to specifications
- ✓ Cuts, threads, bends and assembles the pipes.
- ✓ Prepare, cut, fabricate, layout, fit, position, and assemble piping components together in various positions.
- ✓ Bolt, clamp, and tack-welds parts to secure in position for welding.
- ✓ Install hangers, supports, valves and components according to piping system plans and specifications.
- ✓ Perform leak tests to ensure the quality of the pipe and the piping systems.
- ✓ Proper identification and use of tools required for tasks. (grinders, drills, bevelling machine, etc.)
- ✓ Operate forklifts & overhead cranes.
- ✓ Hoist loads using slings, chains, shackles, hooks, cables, and other rigging equipment.
- ✓ Maintain safe and clean work environment.

Requirements:

- ✓ Demonstrated industrial construction/maintenance experience.
- ✓ Ability to read prints and construction drawings.
- ✓ Must understand how to read and interpret technical manuals in order to determine work procedures such as ISO, ASME and blueprints
- ✓ Ability to read and interpret technical manuals and manufacturers manuals and instructions.
- ✓ Ability to take detailed instruction.
- ✓ Positive “can do” attitude, strong work ethic and a team player.
- ✓ Good problem-solving abilities, communication skills, aptitude and manual dexterity.
- ✓ Ability to work with minimum supervision.
- ✓ Must be able to read & understand weld symbols, weld procedures, mechanical and structural Drawings
- ✓ Knowledge of OSHA guidelines and safe work practices.
- ✓ Ability to use Oxy/fuel & Plasma hand cutting torch and band saw machine.
- ✓ Daily housekeeping of shop and/or work area.
- ✓ Flexible working schedule to support project needs.
- ✓ Must have Journeyman Pipe Fitter

Considered a Plus:

- ✓ Pipe fitting experience with ASME B31.3, B31.4 and API 1104 codes.
- ✓ Welding and/or tacking experience using GTAW process.
- ✓ Fit-up & layout experience on structural/misc. steel.
- ✓ Familiarity with weld inspections, inspection documentation and NDE (RT, UT, MT, PT).
- ✓ Working knowledge of shop travelers for pressure vessels (ASME VIII–Div. 1) fabrication.
- ✓ Formal/technical education.
- ✓ Must have 4+ years’ experience with pipe fitting processes.

Working Conditions:

- ✓ This position works in a production environment with the risk of injury. Some safety equipment must be worn when working with equipment in the shop. Bending, lifting and pushing up to 30 Kg is required.

Acknowledgment:

- ✓ This job description describes the general nature and level of work performed by employee assigned to this position. It does not state or imply that these are the only duties and responsibilities assigned to the job. The employee may be required to perform other job-related duties as requested by the Firm. All requirements are subject to change over time and to possible modifications to reasonably accommodate individuals with a disability.